



REMOVE ALL PARTS FROM RUNNER WITH A SHARP KNIFE. CLEAN FLASH AND GATES. GLUE FLAT V TO T SECTION V STARTING AT THE BACK CORNERS. USE LIQUID CEMENT. GLUE FACE BLOCK ON WITH STEEP ANGLE ON TOP. GLUE U BAR BEHIND HEAD. POSITION SLEEPERS BETWEEN TIES. PLACE STOP ON SLEEPERS AND GLUE. WHEN DRY REMOVE AND SPRAY PAINT. ORANGE AND YELLOW WERE MOST COMMON. PLACE IN TRACK AND GLUE IN PLACE WITH SUPERGLUE. IF DESIRED GLUE REINFORCING PLATES TO THE OUTSIDE OF THE RAILS OPPOSITE THE SLEEPERS. BALLAST AND WEATHER AS DESIRED.