

TRUCKS

(1) Carefully trim white nylon bearings from axle. Firmly press into holes in journal because of softness - 1 until bearing bottoms into hole. Use end of axle as a push tool.

(2) Cement two - 2 to each - 1.

(3) Cement sideframes to bolster - 3 make sure springs are down and bolster is set down. Make sure assembly is square, and set aside.

NOTE: Trucks will be finished after painting, but final assembly is shown here for convenience.

(4) Carefully insert wheelsets.

