



TRUCKS

(1) Carefully trim white nylon bearings from sprue. Firmly press into holes in journal boxes of sideframes -1 until bearing bottoms into hole.

(2) Cement two -2 to each -1.

(3) Cement sideframes to bolster -3 make sure springs are down and bolster is as shown. Make sure assembly is square, and set aside.

(4) Cement two -4 to each springplank -5. Set aside. **NOTE:** Trucks will be finished after painting, but final assembly is shown here for convenience.

(5) Carefully insert wheelsets. Place truck kingpin in bolster, and "snap" **DO NOT CEMENT** springplank assembly in place.