TRUCKS

(1) Carefully trim white nylon bearings from sprue. Firmly press into holes in journal boxes of sideframes -1 until bearing bottoms into hole.

(2) Cement two -2 to each -1.

(3) Cement sideframes to bolster -3 make sure springs are down and bolster is as shown. Make sure assembly is square, and set aside.

(4) Cement two -4 to each springplank -5. Set aside. NOTE: Trucks will be finished after painting, but final assembly is shown here for convenience.

(5) Carefully insert wheelsets. Place truck kingpin in bolster, and "snap" DO NOT CEMENT springplank assembly in place.