## KIT SERIES 1000 Commonwealth/GSC 53'6" Flatcar

## Assembly:

- 1. **Grabirons** Remove from sprue with a sharp knife. Test fit in holes. If holes are too small, enlarge by rotating the tip of a #11 X-acto knife blade in the holes. Dip ends of grabirons into Plastruct Plastic Weld and insert.
- 2. **Stirrups** Remove from sprue with a sharp knife. Dip flats in Plastic Weld and install.
- 3. **Brake Wheel** Slide brakeshaft into mounting block. Enlarge hole with knife tip to fit before removing from sprue. Depending on your preference you can install the brake wheel either flush with the deck or raised. Glue mounting block in hole on end of car.
- 4. **Final Assembly** Install wheels into trucks. Place couplers into pockets and snap covers into place. Drop weight into place. Place underframe in place. Screw trucks in place.

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